

# GOLDMAN LAND CRUISER CRUISE

## installation instruction



■ Read this instruction manual before starting installation. ■

- The vehicle must be stayed on a flat floor when doing installation work of this item. ●Work this installation with more than 2 people.
- Be sure to stop the engine & apply the parking brake. ●Before putting Both Side Adhesive Tapes and Moldings, Clean up the applying surface of the vehicle with White Gasoline or chemical can wipe off silicon, oil, dirt and so on. Do not wash the vehicle for 24hrs after applying Both Side Adhesive Tapes to avoid unstuck.
- If you fail an installation of Both Side Tapes or Moldings, do not use them again. Dry & warm up the surface of Both Side Adhesive Tapes & Moldings applying area with a hair dryer before the installation in a cold or high humidity day.
- Read the instruction notes before working with the Primer. ●Before starting work if there is anything related to electric, take off the minus post from battery.

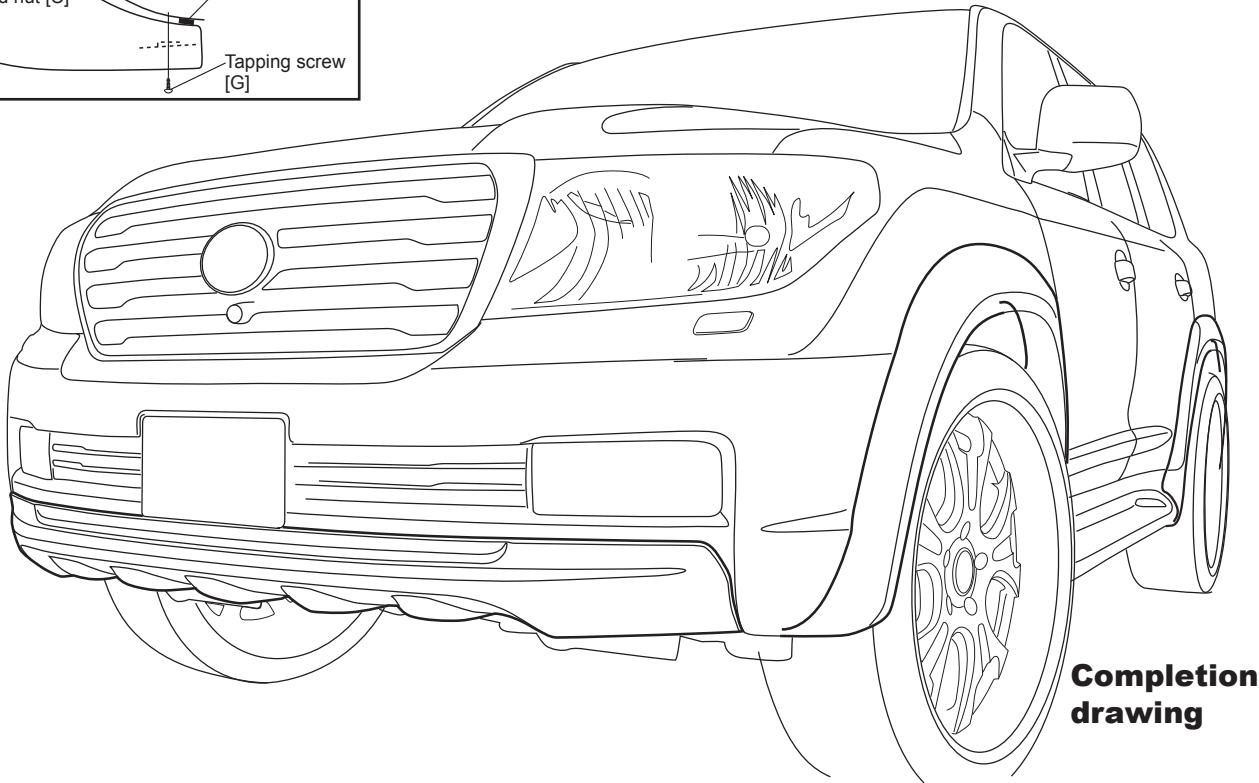
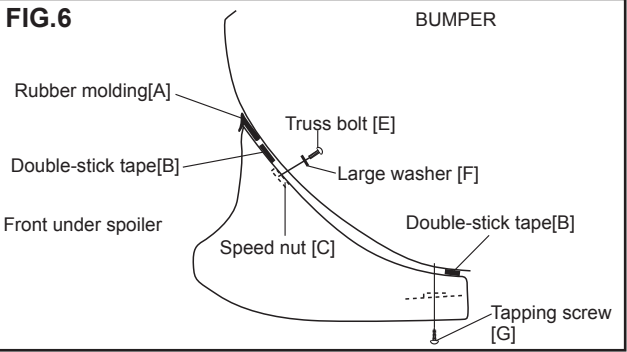
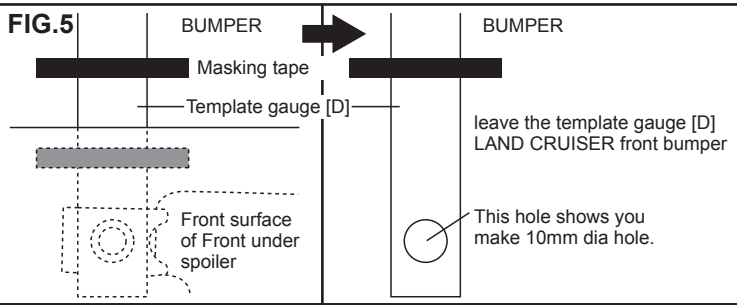
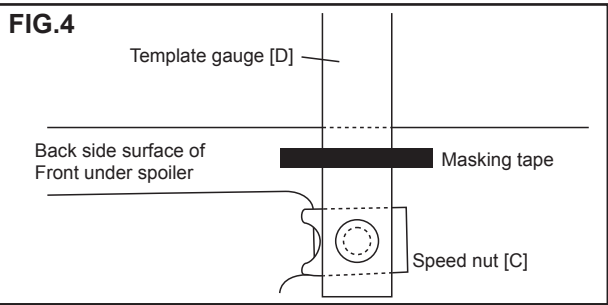
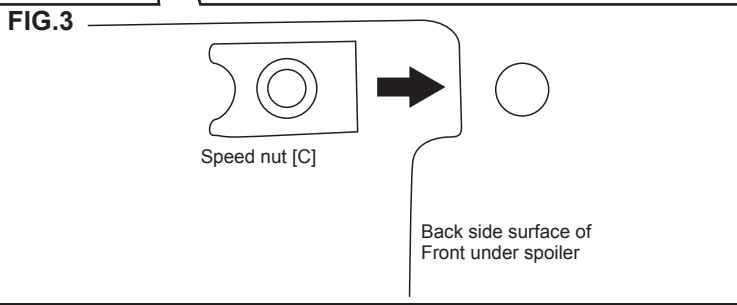
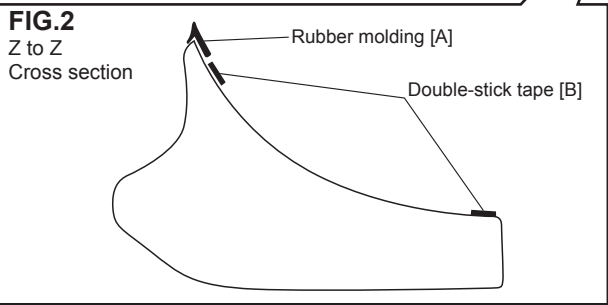
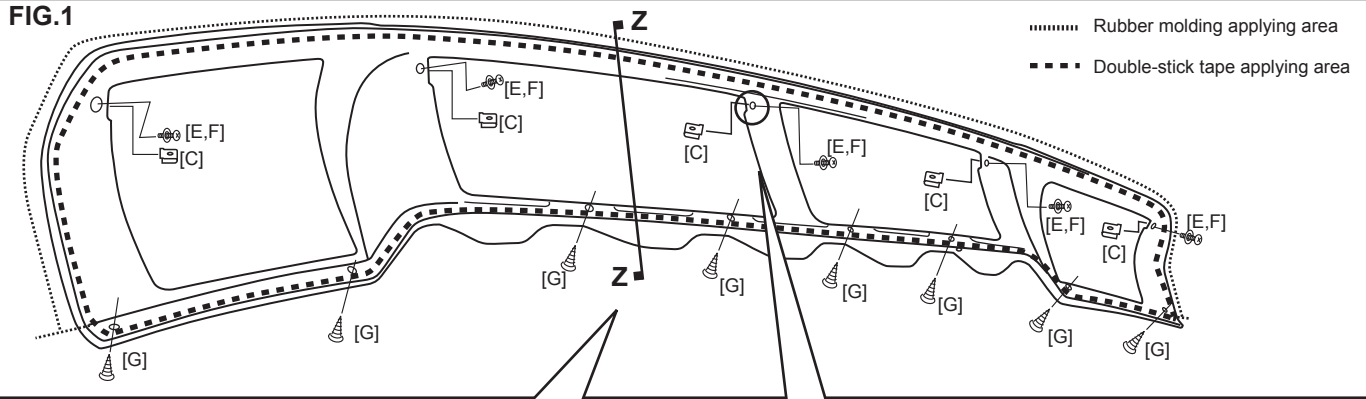
Primer (N200PAC) Adhesion Promoter  
⚠ Care & Attention.

- Drying out for more than 10 minutes after coating.
- Careful not to come off the Primer (the adhesionpromoter) from the applying area.
- If the adhesion promoter came off, wipe it off immediately with absorbent cotton or sootherwise the come off area will be yellowish.

## Front Under Spoiler

■Front Under Spoiler Installation.■ Be sure to install the front under spoiler first when you install both the front under spoiler & over fenders.

1. Be sure to do trial fitting before painting the front under spoiler.
2. With white gasoline or chemical which can remove Silicon, Oil, Dirt and so on from the Front Under Spoiler, the LAND CRUISER Stock Molding & the both side adhesive tapes applying area on the vehicle, then coating PAC Primer [H].
3. Applying Rubber Molding [A] & Both Side Adhesive Tapes [B] to the front under spoiler. (Ref. Fig. 1 & 2)
4. Attach the Speed Nuts [C] to the 5 spots (where are % marks) on the front under spoiler. (Ref. Fig. 1 & 3)
5. Cut off the Template Gauges [D] along with dotted line with Scissors. Cut off the dotted circle part too.
6. Put the hole of Template Gauges [D] on the hole of Speed nut [C], then stick it with masking tape or so. (Ref. Fig.4)
7. Put the front under spoiler on the LAND CRUISER bumper with masking tape as the trial fitting. Then tape the Template Gauges [D] will be on the bumper. (Ref. Fig. 5)
8. Take off the front under spoiler from the LAND CRUISER front bumper, but leave the Template Gauges [D] on the bumper as it is. (Ref. Fig. 5)
9. The Template Gauges [D] show the drilling points and you can make the 10mm dia. holes on the bumper.
10. Remove the LAND CRUISER front bumper from the vehicle.
11. Take off the release tapes 20mm both ends of the both side adhesive tapes [B] on the front under spoiler and put it on the LAND CRUISER front bumper temporary.
12. From the back side of LAND CRUISER front bumper, put the Truss Bolts [E] and Large Washers [F], then screw them on 5 points. (Ref. Fig. 1 & 6)
13. Put back the LAND CRUISER front bumper on the vehicle.
14. Take off all of the release tapes of both side adhesive tapes [B] and press the front under spoiler against the LAND CRUISER front bumper.
15. Screw on the Tapping Screws [G] from the 8 points on the lower surface of front under spoiler. (Ref. Fig. 1 & 6)



List Of Parts	A	Rubber molding (opt black or gray molding to match up the body color.)	each 1	E	Truss bolt M6	5
	B	Double-stick tape	1	F	Large washer	5
	C	Speed nut M6	5	G	Tapping screw 5x20	8
	D	Template gauge	1	H	Primer (N200 PAC)	1

DAMD Inc.